

# **SPECIFICATION CATALOGUE**





# **Combimate** Guaranteed prevention of limescale and soft water corrosion water control with no moving parts

# How it works

Combimate is filled with the appropriate amount of Combiphos which, when in contact with water, is released in very small quantities, sufficient to keep the mineral ions in suspension.

This action prevents the formation of scale while retaining the health benefits of the natural minerals contained in hard water. Combiphos coats the inside of the pipework, boiler heat exchanger and appliances with a non-residual, microscopic, protective coating to prevent scale-causing minerals from accumulating and aggressive soft water from corroding the system and appliances.



Flow rate through Combimate with

# **Health and safety**

Combiphos is tasteless and odourles and contains a polyphosphate comp which is classified by the WHO as a 'food-grade' additive. The quantity, s and hardness of the spheres control amount of Combiphos released. Typi this is less than 3ppm (parts per mill of phosphate in treated water and perfectly safe for human consumption

# **Tried and tested**

Combiphos is a polyphosphate compo specifically developed to provide the m effective limescale prevention in flowthrough installations. Polyphosphate do has been safely used to treat water throughout the world for many years.

# Combimate is a user-friendly domestic limescale prevention device that uses Combiphos

Combiphos, a polyphosphate compound, is 100% food grade material approved by the FAO/WHO and compliant with the European normative standard BS EN 1208, that prevents scale build-up and soft water corrosion in combination boilers and other domestic hot water appliances.



S	The Combimate de-scaling guarantee
ound ize the cally ion)	If Combimate is installed with a new boiler and the Combiphos is replaced annually, Cistermiser guarantees that the new boiler, new heat store or new heat exchanger will not scale up.
on. und	Cistermiser is so confident in the capabilities of Combimate, when used with Combiphos, that if the unit it is protecting experiences significant scaling, we will contribute up to £500 towards the cost of repair or replacement.*
nost	*Subject to Cistermiser's warranty policy Note: Combiphos does not soften water and its effectiveness may be reduced in water heated to temperatures above 60 degrees, in water with carbonate bardness levels above 360ppm or at pH

levels below 6.5.

- Prevents limescale in hard water and soft water corrosion.
- Required where cce is greater than 200ppm in compliance with Part L of the Building Regulations.
- Keeps pipework clear and energy costs down.
- Prevents 'brown' water, protects pipework and keeps maintenance costs down.
- Compact, flexible and quick to install on vertical and horizontal pipework with top or bottom entry.
- For single appliances or 'whole house' water supply.
- Safe for drinking water and all domestic appliances.
- 100% food grade material; FAO/ WHO approved and compliant with BS EN 1208.
- No maintenance.
- Easy annual Combiphos top-up.

# **Installing Combimate**

There are two possible installations; whole-house supply or single appliance.

#### Whole-house supply

For this installation Combimate should be plumbed in after the stop-valve on the cold water supply to the premises. The white removable divider tray should be removed from inside the Combimate dome in a whole house installation so that the dome can be completely filled with Combiphos.

### Single appliance installations

Combimate can be used to protect a single appliance by placing it on the cold water supply to that appliance e.g. a boiler in which case the red removable divider

tray should be left in place, and Combiphos should only be put in the top half of the dome and this reduces the amount of Combiphos required.

Inlet and outlet connections use 15mm or 22mm compression fittings (depending on model). There is minimal pressure or flow rate loss through Combimate. Vertical, top and bottom entry pipework can be used which ensures easy retrofit installation. Combimate should be installed at least 0.5m from any local sources of heat such as boilers or hot water pipes.

The Combimate can be installed in various configurations allowing maximum flexibility of pipework configurations.





#### **Product codes**

Combimate (15mm fitting): COM1

Combimate (22mm fitting): COM2

# FACT

1.6mm or 1/16" of scale in a heating system causes a 12% loss in heating efficiency.

"If you live in a hard water area, doing nothing to counter the problems that limescale causes is probably the most expensive option."



**Rate of water** hardness in mg/l of calcium carbonate in **England & Wales** 

# KEY

No information Soft: 0-50 Moderately Soft: 51-100 Slightly Hard: 101-150 Moderately Hard: 151-200 Hard: 201-300 Very Hard: Over 300 No public supply

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